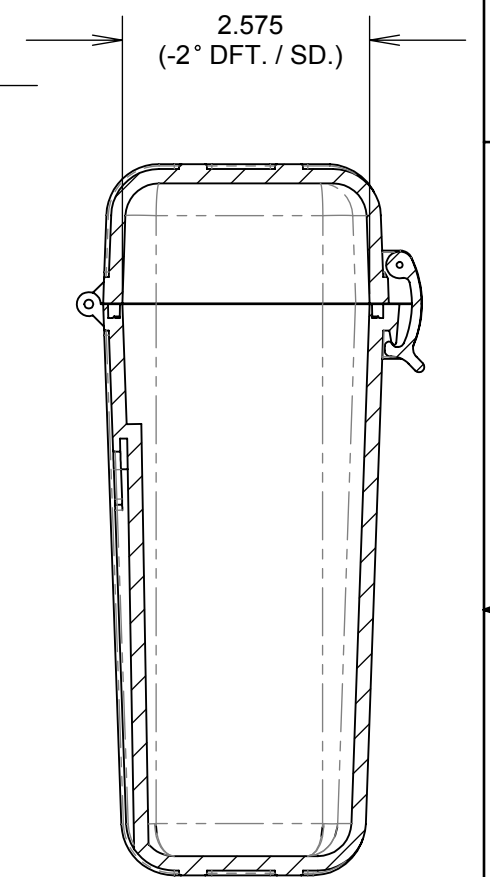
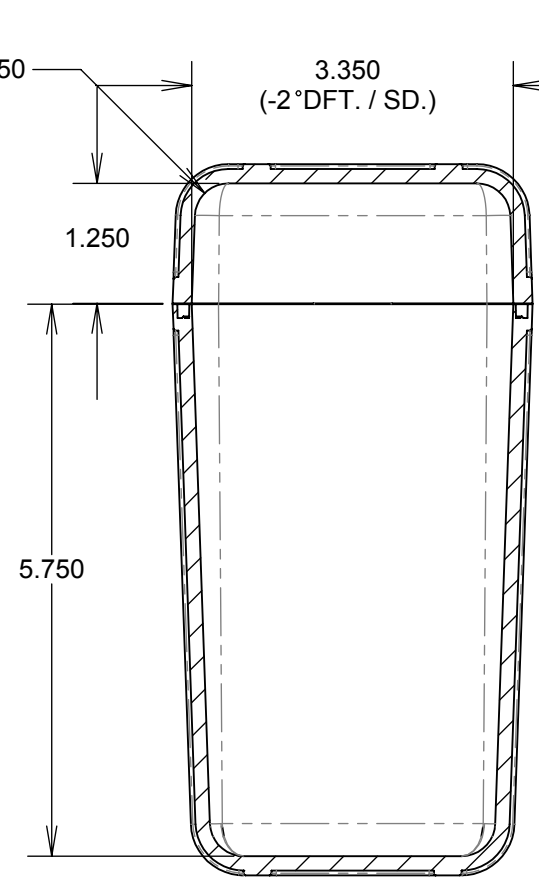
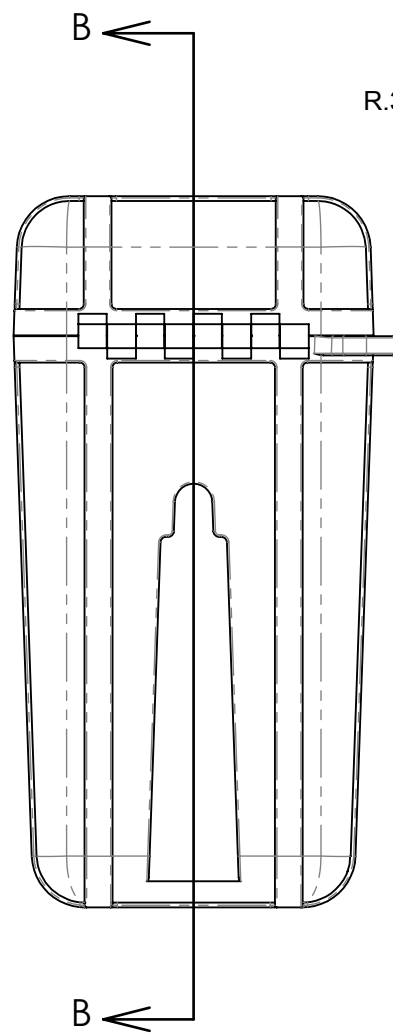
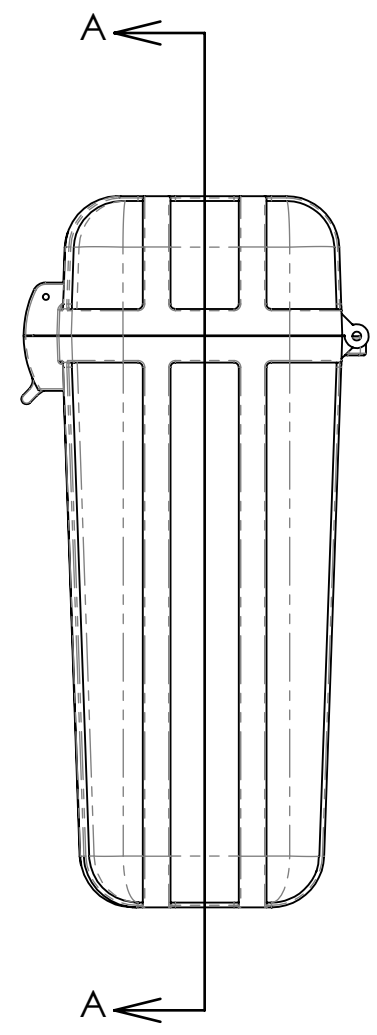
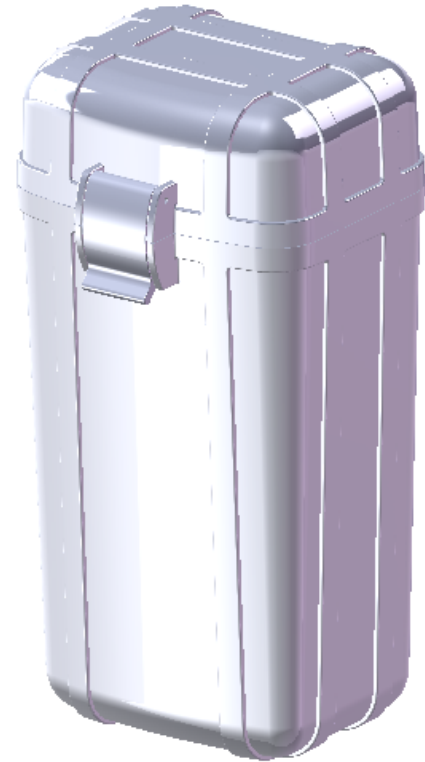
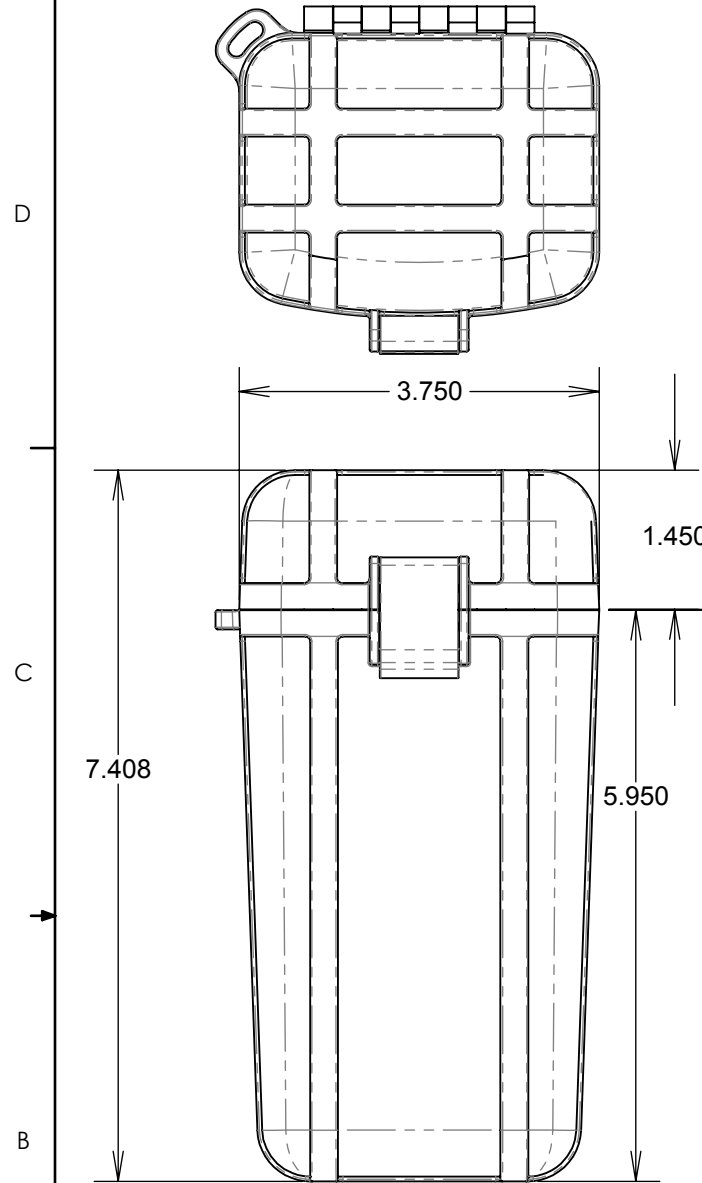


8 7 6 5 4 3 2 1

REVISIONS					
ZONE	REV.	DESCRIPTION	DRAWN	ECO	DATE



SECTION A-A

SECTION B-B

NOTES:  
1.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		NAME	DATE	S3 CASES, LLC 4014 S. LeMAY AVE. #25 FORT COLLINS, CO 80525
<b>Sheet Metal Tolerances</b> Angular: ± 1° Edge to Edge: ± .01 Hole Size: ± .003 Hole to Hole OR Edge: ± .005 Hole to Bend: ± .01 Bend to Edge: ± .01 Bend to Bend: ± .02 <b>Self Clinching Components</b> Use Hole Tolerances. & Add: ± .01 All dims. are Outside unless specified.		DRAWN		
<b>Machined Tolerances</b> Angular: ± .5° Fractional: ± 1/32 Two Place Decimal: ± .010" Three Place Decimal: ± .005" Four Place Decimal: ± .001"		CHECKED		
<b>PROPRIETARY AND CONFIDENTIAL</b> The information contained in this drawing is the sole property of S.D. & D. Any reproduction in part or as a whole without the written permission of S.D. & D. is prohibited.		REVIEW		
Break or Deburr all sharp edges and corners MATERIAL FINISH		APPROVAL		
		COMMENTS		
		SIMILAR TO		
		TITLE: T4500 Assembly		
		SIZE <b>B</b>	DWG. NO.	
		REV		
		Scale: 1:2		

8 7 6 5 4 3 2 1